<u>IN THE SPECIFICATION:</u>

Please replace paragraph number [0058] - [0061] with the following rewritten paragraphs:

[0058] In FIG. 6, with a given data: b1 = the width of the blank sheet 18, h1 = the height and Z1 = the ~~cross-sectional coefficient~~<u>section modulus</u>, the calculation is made using the formula Z1 = (b1)•(h1)^2/6.

[0059] The <u>section modulus</u>~~cross-sectional coefficient~~ Z1 represents the magnitude of the bending rigidity, with an increase in the magnitude of the bending rigidity causing the blank material 18 to be hardly bent.

[0060] Similarly, with another given data: b2 = the width of the backing plate 13, d = the diameter of the aperture 17, n = the number of the apertures, h2 = the thickness and Z2 = the <u>section modulus</u>~~cross-sectional coefficient~~, the calculation is made using the formula Z2 = (b2-n•d)•(h2)^2/6.

[0061] The <u>section modulus</u>~~cross-sectional coefficient~~ Z2 also represents the magnitude of the bending rigidity, with an increase in the magnitude of the bending rigidity causing the blank sheet 18 to be hardly bent.